



**TESTING AND INSPECTION**

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1	WELDING	100% VISUAL
2	HYDRA TEST	FOR SEAT LEAKS: 1.5 MPa
3	HYDRA TEST	FOR BODY LEAKS: 1.5 MPa
4	VALVE SEALING	BY SEAT TESTING TORQUE METHOD
5	INSPECTION	TOP OF 4 HOLES FOR SEAT LEAKS



**CONSTRUCTION SPECIFICATION**

- (1) ALL DIMENSIONS ARE IN mm.
- (2) TAP TO THE DIMENSIONS ARE 45 DEG AND 60 DEG.
- (3) TYPICAL DIMENSIONS ARE AS PER ASA B16.5/104.

REVISION	DESCRIPTION	DATE	APPROVED

<b>DEP-ORGONE</b> CORPORATION S.R.L.	<b>DE NO</b> 076 / 158004
<b>REV. No.</b>	04

**DESCRIPTION TABLE**

ITEM NO.	DESCRIPTION	UNIT	QTY	UNIT PRICE	TOTAL PRICE	TAX	NET PRICE	NET WEIGHT	GROSS WEIGHT	MARKS	REMARKS
1	BODY	PC	1	1500	1500	0	1500	1500	1500	1	
2	PLUG	PC	1	1000	1000	0	1000	1000	1000	1	
3	TOP COVER	PC	1	500	500	0	500	500	500	1	
4	BOTTOM COVER	PC	1	500	500	0	500	500	500	1	
5	CONNECTOR TOP	PC	1	500	500	0	500	500	500	1	
6	METAL CONNECTOR TOP	PC	1	500	500	0	500	500	500	1	
7	INSULATOR	PC	1	500	500	0	500	500	500	1	
8	CONNECTOR BOTTOM	PC	1	500	500	0	500	500	500	1	
9	INSULATOR	PC	1	500	500	0	500	500	500	1	
10	CONNECTOR BOTTOM	PC	1	500	500	0	500	500	500	1	
11	CONNECTOR BOTTOM	PC	1	500	500	0	500	500	500	1	
12	CONNECTOR BOTTOM	PC	1	500	500	0	500	500	500	1	
13	TOURNOI LEVER SCREW	PC	1	500	500	0	500	500	500	1	
14	TOURNOI	PC	1	500	500	0	500	500	500	1	

**LIST OF MATERIALS**

NO.	DESCRIPTION	MATERIAL
1	BODY	SMC / 100% PFA LINED
2	PLUG	100% PFA LINED
3	TOP COVER	SMC / 100% PFA LINED
4	BOTTOM COVER	SMC / 100% PFA LINED
5	CONNECTOR TOP	SMC / 100% PFA LINED
6	METAL CONNECTOR TOP	SMC / 100% PFA LINED
7	INSULATOR	SMC / 100% PFA LINED
8	CONNECTOR BOTTOM	SMC / 100% PFA LINED
9	INSULATOR	SMC / 100% PFA LINED
10	CONNECTOR BOTTOM	SMC / 100% PFA LINED
11	CONNECTOR BOTTOM	SMC / 100% PFA LINED
12	CONNECTOR BOTTOM	SMC / 100% PFA LINED
13	TOURNOI LEVER SCREW	SMC / 100% PFA LINED
14	TOURNOI	SMC / 100% PFA LINED

NOTE: FOR SOME SPECIAL SPECIFICATIONS AND NOT AVAILABLE WITH US AT PRESENT.

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